

## Multi-purpose automatic turrets

### UG9321, UG9326, UG 8



#### Description

The multi-purpose automatic turrets are units of CNC lathes and intended for clamping, mounting and automatic indexing of cutting and auxiliary tools.

UG8 is modified and improved analogue of UG9326, but its lifetime is do longer. Also it provides high precision tool positioning. The turret is easier to install and service.

#### TECHNICAL DATA

Model	UG9321	UG9326	UG8
Distance from head base to its axis, mm	121	121	121
Number of stations	6	8	8
Diameter of bore in disc intendent to receive to tool-holders	Ø50H7	Ø40H7	Ø40H7
Max. overturning moment, admitted from cutting force, kNm	2,6	2,8	
Indexing consistency, mm:			
-to radial direction	0,005	0,005	0,003
-to axial direction	0,010	0,010	0,006
Power of electric motor, kW	0,37	0,37	0,37
Head dimensions without tool blocks (LxBxH), mm, no more:	500x310x310	520x335x335	421x335x351
Machine weight (net/gross), kg, not more	140/165	130,7/170	190/215
Travel direction	one-way	one-way	reversing

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